



# A GENERAL STRATEGY FOR SOLVING MATERIAL BALANCE PROBLEMS



## 7.1 Problem Solving

- What is problem solving?
- Problem solving is to plan how to solve the problem effectively and efficiently

**Example:** a continuous mixer mixes NaOH with H<sub>2</sub>O to produce an aqueous solution of NaOH. Determine the composition and flow rate of the product if the flow rate of NaOH is 1000 kg/hr, and the ratio of the flow rate of the H<sub>2</sub>O to the product solution is 0.9.



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## 7.2 The Strategy for Solving Problems

1. Read and understand the problem statement.

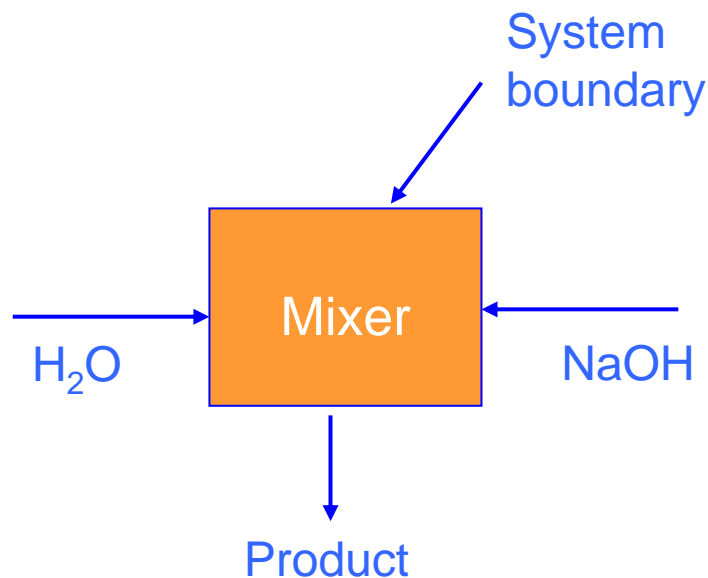
- We pick the mixer as the system.
- The process is an open one.
- We assume it to be steady state.



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2. Draw a sketch of the process and specify the system boundary.

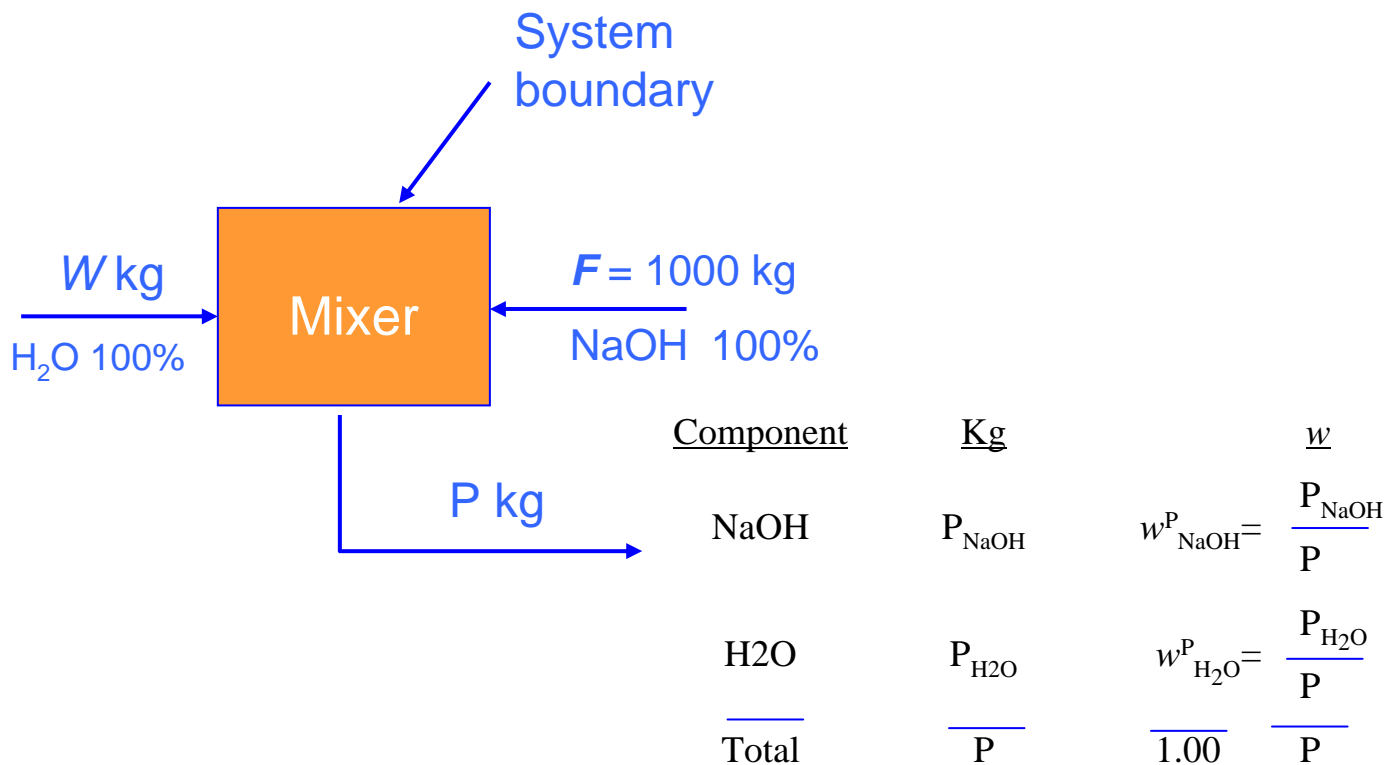




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3. Place labels for unknown variables and values for known variables on the sketch.





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$F$ kg	Flow of mass in kg
$F_{\text{Total}}$ or $F_{\text{Tot}}$	Total flow of material
$F^1$ or $F_1$	Flow in stream number 1.
$F_A$ lb	Flow of component A in stream F in lb
$m_A$	Mass flow of component A.
$m_{\text{Total}}$ or $m_{\text{Tot}}$	Mass flow of the total material.
$m_A^{F1}$	Mass flow of component A in stream F1.
$n_A^W$	Molar flow of component A in stream W
$w_A^F$	The mass (weight) fraction of A in stream F. (The superscript is not required if the meaning is otherwise clear.)
$x_A^F$	The mole fraction of A in stream F, a liquid. (The superscript is not required if the meaning is otherwise clear.)
$y_A^F$	The mole fraction of A in stream F, usually a gas.

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## 4. Obtain any missing needed data.

- Physical properties (molecular weight, density, etc.)
  - You can look the values up in a physical properties database such as the one on the CD that accompanies your text book, in reference books, on the Web, and many other places.
- Some value may be missing, but you can calculate the value in your head.



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## 5. Choose a basis.

(1) What do I have

(2) What do I want to find,

(3) What is convenient

➤ Pick one of the following

1000 kg

1 hour

1000 kg/hr



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## 6. Determine the number of unknowns.

- We have four unknowns:

$W$ ,  $P$ ,  $P_{\text{NaOH}}$ , and  $P_{\text{H}_2\text{O}}$







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## 7. Determine the number of independent equations, and carry out a degree of freedom analysis.

- To get a unique answer, the number of variables whose values are unknown equals the number of independent equations you formulate to solve a problem.
- For the above example we can write three material balances :

- One for the NaOH
- One for the H<sub>2</sub>O
- One total balance (the sum of the two component balance)



Only two are independent where you can use any combination of two of the three to solve the problem



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- Two independent equations can be obtained from the specifications and values of variables that are given in the problem statement such as:
  - Given ratio:  $W=0.9P$
  - Sum of components in P.

Degrees of freedom = number of unknowns - number of independent equations

or

$$N_D = N_U - N_E$$

$$N_D = 4 - 4 = 0 \longrightarrow \text{Solution exists}$$



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8. Write down the equations to be solved.



NaOH balance:  $1000 = P_{\text{NaOH}}$ , or  $1000 - P_{\text{NaOH}} = 0$  (1)

H<sub>2</sub>O balance:  $W = P_{\text{H}_2\text{O}}$  or  $W - P_{\text{H}_2\text{O}} = 0$  (2)

Given ratio:  $W = 0.9P$  or  $W - 0.9P = 0$  (3)

Sum of components in P:  $P_{\text{NaOH}} + P_{\text{H}_2\text{O}} = P$  or  $P_{\text{NaOH}} + P_{\text{H}_2\text{O}} - P = 0$  (4)



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9. Solve the equations and calculate the quantities asked for.

Substitute eq.(3) in eq.(4):

$$P_{\text{NaOH}} + P_{\text{H}_2\text{O}} = W / 0.9 \quad \longrightarrow \quad 1000 + W = W / 0.9$$

$$900 + 0.9 W = W \quad \longrightarrow \quad W = 9000 \quad \longrightarrow \quad P = 10000$$

$$P_{\text{H}_2\text{O}} = 9000$$

$$P_{\text{NaOH}} = 1000$$



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10. Check your answer(s).

$$P_{\text{NaOH}} + P_{\text{H}_2\text{O}} = P$$

$$1000 + 9000 = 10000$$



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**Example:** Sludge is wet solids that result from the processing in municipal sewage systems. The sludge has to be dried before it can be composted or otherwise handled. If a sludge containing 70% water and 30% solids is passed through a drier, and the resulting product contains 25% water, how much water is evaporated per ton of sludge sent to the drier.